STANDARD

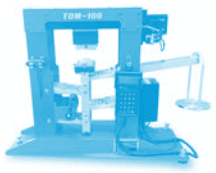
ANSI/ISEA 105-2016

American National Standard for Performance and Classification for Cut Resistant Gloves

CUT RESISTANT

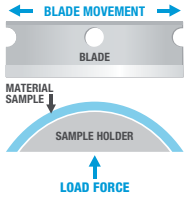
ANSI/ISEA 105-2016 establishes performance levels, testing and classification for gloves designed to provide cut resistance while performing occupational tasks.

This standard, based on the ASTM F2992-15 testing method, uses a Tomodynamometer (TDM-100) machine to measure the amount of weight (grams) necessary for a blade to cut through material. Increasing weights are added to achieve cut-through on the glove material. The blade is replaced after each cut and weight (grams) is added until cut-through is obtained. Multiple tests are conducted and the average is recorded to give the final gram rating (ranging from 200 to 6000 grams). These results are represented by levels A1 to A9, with the greater number being the higher the level of cut resistance.



TDM-100 Cut test machine

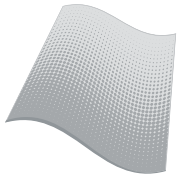
ASTM F2992-15 testing method.



Test blade

A straight blade moves horizontally across the material sample.

A new blade is used for every individual test.

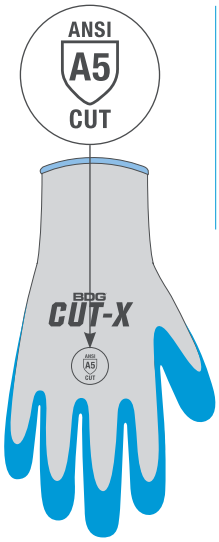


Glove material sample

Sample taken from glove palm and placed on machine.

Weight (Grams)

Weight is added as force required, ranging between 200 to 6000 grams.



Cut resistant gloves

Test results are represented by levels A1 to A9, as depicted on the gloves.

Tests are verified by an accredited third party laboratory.

ANSI A1	≥ 200 Grams — LIGHT
ANSI A2	≥ 500 Grams — LIGHT - MEDIUM
ANSI A3	≥ 1000 Grams — MEDIUM
ANSI A4	≥ 1500 Grams — MEDIUM - HEAVY
ANSI A5	≥ 2200 Grams — HEAVY
ANSI A6	≥ 3000 Grams — EXTRA HEAVY
ANSI A7	≥ 4000 Grams — EXTRA HEAVY
ANSI A8	≥ 5000 Grams — EXTREME
ANSI A9	≥ 6000 Grams — EXTREME

BDG® BOB DALE GLOVES

Bob Dale Gloves is a member of the ISEA (International Safety Equipment Association).

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